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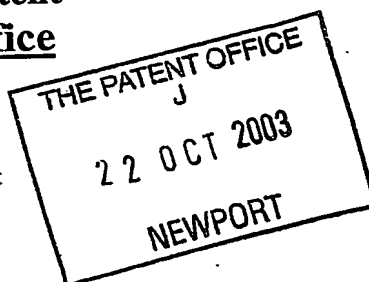
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22OCT03 E846280-1 D00115
P01/7700 0.00-0324571.9

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(see notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

The Patent Office

Cardiff Road
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1. Your reference

A2711

2. Patent application number

(the Patent Office will fill in this part)

0324571.9

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Automotive Products Italia (SV) S.p.A.
Corso Marconi 160
17014 Cairo Montenotte
Savona
Italy

Patents ADP number (*if you know it*)

If the applicant is a corporate body, give the country/state of its incorporation

Italy

813997400

4. Title of the invention

PARKING BRAKES

5. Name of your agent (*if you have one*)

R Morrall

"Address for service" in the United Kingdom to which all correspondence should be sent

(including the postcode)

Automotive Products Group Ltd
Patent Department
PO Box 2085
Tachbrook Road
Leamington Spa
Warwickshire
CV31 3ZL

Patents ADP number (*if you know it*)

6477293004

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications (*if you know it*) the or each application number

Country	Priority application number (<i>if you know it</i>)	Date of filing (<i>day/month/year</i>)
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7. If this application is divided or otherwise derived from an earlier UK application

Number of earlier application	Date of filing (<i>day/month/year</i>)
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8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

- a) any applicant named in part 3 is not an inventor, or
- b) there is an inventor who is not named as an applicant, or
- c) any named applicant is a corporate body:

See note (d)

YES

Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form.
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Continuation sheets of this form

Description 6

Claim(s) 2

Abstract —

Drawings 2 *12*

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (*Patents Form 7/77*)

Request for preliminary examination and search (*Patents Form 9/77*) **YES**

Request for substantive examination (*Patents Form 10/77*)

Any other documents
(please specify)

11. I/We request the grant of a patent on the basis of this application
Signature *R. Morrall* Date **21/10/03**

R Morrall - Agent

12. Name and daytime telephone number of person to contact in the United Kingdom **R Morrall 01926 473703**

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Notes

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DUPLICATE

A2711GB

PARKING BRAKES

This invention relates to parking brakes and in particular to parking brakes hereinafter referred to as of the type described which comprise a backplate, first and second brake shoe portions mounted on the backplate, a drum encircling the brake shoe portions, a parking lever pivoted adjacent one end on one of the brake shoe portions, and a strut extending between a first abutment on the parking lever and a second abutment on the other of the brake shoe portions so that operation of a driver operated handbrake lever pivots the parking lever relative to said one brake shoe portion via a connecting cable so that the parking lever moves from a retracted position to an operative position thus moving the strut which in turn moves the other brake shoe portion away from said one brake shoe portion to bring the shoe portions into contact with the drum thus apply the parking brake. The brake shoe portions may be provided by separate brake shoes as in a normal twin shoe brake or by opposite end portions of a single generally U-shaped shoe of the form disclosed in, for example, EP392829 or W099/53212.

Parking brakes of the type described may also form part of a drum brake which provides a parking brake function only or also provides a service brake function or may form part of a drum-in-disc brake in which a radially inner parking brake drum is surrounded by a brake disc on which a disc brake caliper acts to provide the service brake function.

Parking brakes of the type described are well known and generally work efficiently. However, problems can arise in correctly adjusting the length of the connecting cable/cable tensioning when the vehicle is being assembled on the production line. This can result in vehicles leaving the production line with an excessive amount of travel of the handbrake lever before the parking brake is correctly applied.

Also problems can arise if the brake shoe mounted parking lever does not retract correctly to its retracted position when the parking brake is released leading to the

brake remaining partly applied and dragging on the associated drum causing unwanted noise and possibly also generating unwanted heat.

It is an object of the present invention to provide an improved form of parking brake of the type described in which the problems of cable adjustment and parking lever retraction are ameliorated.

Thus according to the present invention there is provided a parking brake of the type described in which the backplate includes a viewing opening and the parking lever and said one brake shoe portion include datum surfaces visible through the viewing opening from which the position of the parking lever relative to said one brake shoe portion can be assessed, thus enabling verification that the cable is applying force to the parking lever when the parking brake is released and is therefore tensioned to a predetermined level.

Preferably spring means act between the parking lever and said one brake shoe portion to tend to retract the parking lever to its retracted position.

The parking brake of the present invention thus ensures that the connecting cable is correctly tensioned and no slack exists in the cable when the brake is released. Also the provision of the spring means between the parking lever and said one brake shoe portion helps to ensure that when the parking brake is released the brake shoe portions are correctly retracted and do not drag on the drum.

If the parking brake is provided with a quick-attach facility for connecting the cable to the parking lever, the viewing opening is preferably located so that when the parking lever is released the position of the cable is visible through the viewing opening.

Preferably the datum surfaces are provided by an abutment on the parking lever designed to contact an edge of said one brake shoe portion when the parking lever is in its fully retracted position and the parking lever includes an aperture through which the position of said abutment relative to said edge is visible through the viewing opening.

The aperture preferably allows the insertion of a measuring device (e.g. a feeler gauge) between the abutment and edge to check more accurately the position of the parking lever relative to said brake shoe portion.

Typically the abutment is designed to be spaced a given distance (e.g. 1 mm) from the edge of the brake shoe portion when the handbrake lever is in a predetermined released position thus ensuring that the cable is correctly tensioned and no slack exists in the cable.

The abutment on the parking lever may conveniently comprise a tang bent out of the parking lever.

Preferably the spring means is a coil spring with end hooks which hook around the parking lever and said one brake shoe portion respectively.

The present invention also provides a method of testing that the operating cable of parking brake in accordance with the present invention is adjusted within specified limits comprising:-

- positioning the handbrake lever in a predetermined released position;
- viewing (measuring) the spacing between datum surfaces through the viewing opening to establish that the parking lever is within a predetermined range of positions relative to said one brake shoe portion thereby indicating that with the parking brake released the cable is in tension and there is no cable slack between the handbrake lever and the parking lever.

Preferably a feeler gauge or other measuring device is inserted between the datum surfaces via the viewing opening to establish the position of the parking lever.

The present invention will now be described, by way of example, with reference to the accompanying drawings in which:-

Figure 1 is a front view of a drum brake which includes a parking brake in accordance with the present invention;

Figure 2 shows a perspective view on a larger scale of the shoe mounted parking lever arrangement of the brake of figure 1,

Figure 3 shows diagrammatically the lever arrangement of Figure 2, and

Figure 4 shows a rear view of the brake of figure 1 with the cover over the viewing opening removed.

Referring to figure 1 this shows a drum brake in which two brake shoes 11 and 12 are mounted on a backplate 13 for operation by a hydraulic wheel cylinder 14 to engage an encircling drum (not shown) to provide a service brake function in the known manner. A parking brake function is also provided in which clockwise pivoting (as viewed in figure 1) of a parking lever 15 about a pin 21 carried by shoe 12 applies both shoes to the brake drum via a strut 16 which extends between the shoes. A pull-off spring 16a acts between the shoes 11 and 12 and the effective length of strut 16 is adjusted by the parking brake adjusting mechanism which is generally indicated at 17 and is built into shoe 12. The arrangement of the parking brake adjusting mechanism 17 is shown in more detail in figure 2. The parking brake adjusting mechanism 17 is shown in more detail in figure 3. The parking brake adjusting mechanism 17 is shown in more detail in figure 4.

to bias the lever 15 to its retracted position in which a tang 22 bent out of lever 15 contacts with edge 12c of web 12a.

The lower end of parking brake lever 15 is of U-shaped cross section forming a channel 18 (see figure 2) for the reception of the end of a handbrake operating cable 19 which has an end fitting in the form of a nipple 20.

In the arrangement shown in Figures 1 to 3 the nipple 20 is manually engaged with the edge 18a of channel 18 and prevented from disengagement with channel 18 by projection 18b which engages behind the head of nipple 20 (see Figure 2).

As will be appreciated the present invention is useable with so-called quick-attach arrangements for connecting nipple 20 with channel 18. For example, the Applicant's UK Patent No. 2328257 or PCT Application No. PCT/GB03/003310 disclose suitable forms of quick-attach arrangements.

In accordance with the present invention the backplate 13 is provided with a viewing opening 40 (see Figure 4) which is closed by a plastics snap-fit cover 41 when the brake is in use. Opening 40 is located so that, with cover 41 removed and the parking brake released, an operator can check the position of tang 22 with respect to the edge 12c of shoe web 12a via an aperture 23 formed in lever 15 through which edge 12c of shoe web 12a is visible and accessible.

Typically, when cable 19 has been attached to lever 15 either manually or using a quick-attach arrangement, the cable is actuated several times to bed-in the mechanism and the length of the cable is then adjusted (e.g. using a conventional nut adjustment at the drivers handbrake lever end of the cable or any other suitable adjuster located anywhere in the mechanism) so that when the handbrake lever is in a predetermined released position the tension in the cable is such that a predetermined spacing 'x' (see figures 2 and 3) exists between the tang 22 and the edge 12c of shoe web 12a. This spacing (which is typically of the order of 1 mm) can

be checked using a feeler gauge or other measuring device inserted via opening 40 and ensures that there is no slack in the parking brake mechanism.

This spacing 'x' is chosen to correspond with a predetermined shoe clearance at the drum to ensure that the shoes do not drag on the drum.

The release of the brake is also assisted by the use of retraction spring 16b. This spring arrangement which does not act on strut 16 is particularly useful when used with a strut 16 which includes a brake adjusting mechanism 17 of the type described in the previously referred to Applicant's European Patent No. 0388057 which relies on the relative axial movement of various parts of strut 16 which would be adversely affected if spring 16b was axially loading parts of strut 16.

Also, if a quick-attach arrangement is used to connect cable 19 to lever 15, as indicated above, the viewing opening 40 gives visual confirmation that the cable end fitting 20 is correctly latched to the lever 15.

Although the invention has been described above in relation to a drum brake which provides both a service and parking function it is equally applicable to a drum brake which provides only a parking function and in which, for example, wheel cylinder 14 is replaced by a fixed abutment. Similarly the strut 16 may be rigid and the parking brake adjusting mechanism could be provided manually or automatically between the lever ends of shoes 11 and 12 in place of fixed abutment 25. A suitable form of automatic adjuster for use in place of fixed abutment 25 is disclosed, for example, in Figures 9 to 15 of Applicant's co-pending PCT Application No. PCT/GB03/003912.

CLAIMS

1. A parking brake of the type described in which the backplate includes a viewing opening, , and the parking lever and said one brake shoe portion include datum surfaces visible through the viewing opening from which the position of the parking lever relative to said one brake shoe portion can be assessed, thus enabling verification that the cable is applying force to the parking lever when the parking brake is released and is therefore tensioned to a predetermined level.
2. A parking brake according to Claim 1 in which spring means act between the parking lever and said one brake shoe portion to tend to retract the parking lever to its retracted position.
3. A parking brake according to claim 1 or 2 n which a quick-attach facility is provided for connecting the cable to the parking lever, the viewing opening being located so that when the parking lever is released the position of an end nipple on the cable is visible allowing confirmation that the nipple is correctly connected with the parking lever.
4. A parking brake according to anyone of claims 1 to 3 in which the viewing opening has a removable cover to allow closing of the opening when the brake is in use.
5. A parking brake according to any one of claims 1 to 4 in which the datum surfaces are provided by an abutment on the parking lever designed to contact an edge of said one brake shoe portion when the parking lever is in its retracted position and the parking lever includes an aperture through which the position of said abutment relative to said edge is visible through the viewing opening.

6. A parking brake according to claim 5 in which the aperture allows the insertion of a measuring device (e.g. a feeler gauge) between the abutment and edge to check more accurately the position of the parking lever relative to said brake shoe portion.
7. A parking brake according to any one of claims 1 to 6 in which the spring means is a coil spring with end hooks which hook around the parking lever and said one brake shoe portion respectively.
8. A method of testing that the operating cable of a parking brake according to any one of claims 1 to 7 is adjusted within specified limits comprising:-
 - positioning the handbrake lever in a predetermined released position;
 - viewing (measuring) the spacing between datum surfaces through the viewing opening to establish that the parking lever is within a predetermined range of positions relative to said one brake shoe portion thereby indicating that with the parking brake released the cable is in tension and there is no cable slack between the handbrake lever and the parking lever.
9. A parking brake of the type described constructed and arranged substantially as hereinbefore described with reference to and as shown in the accompanying drawings.

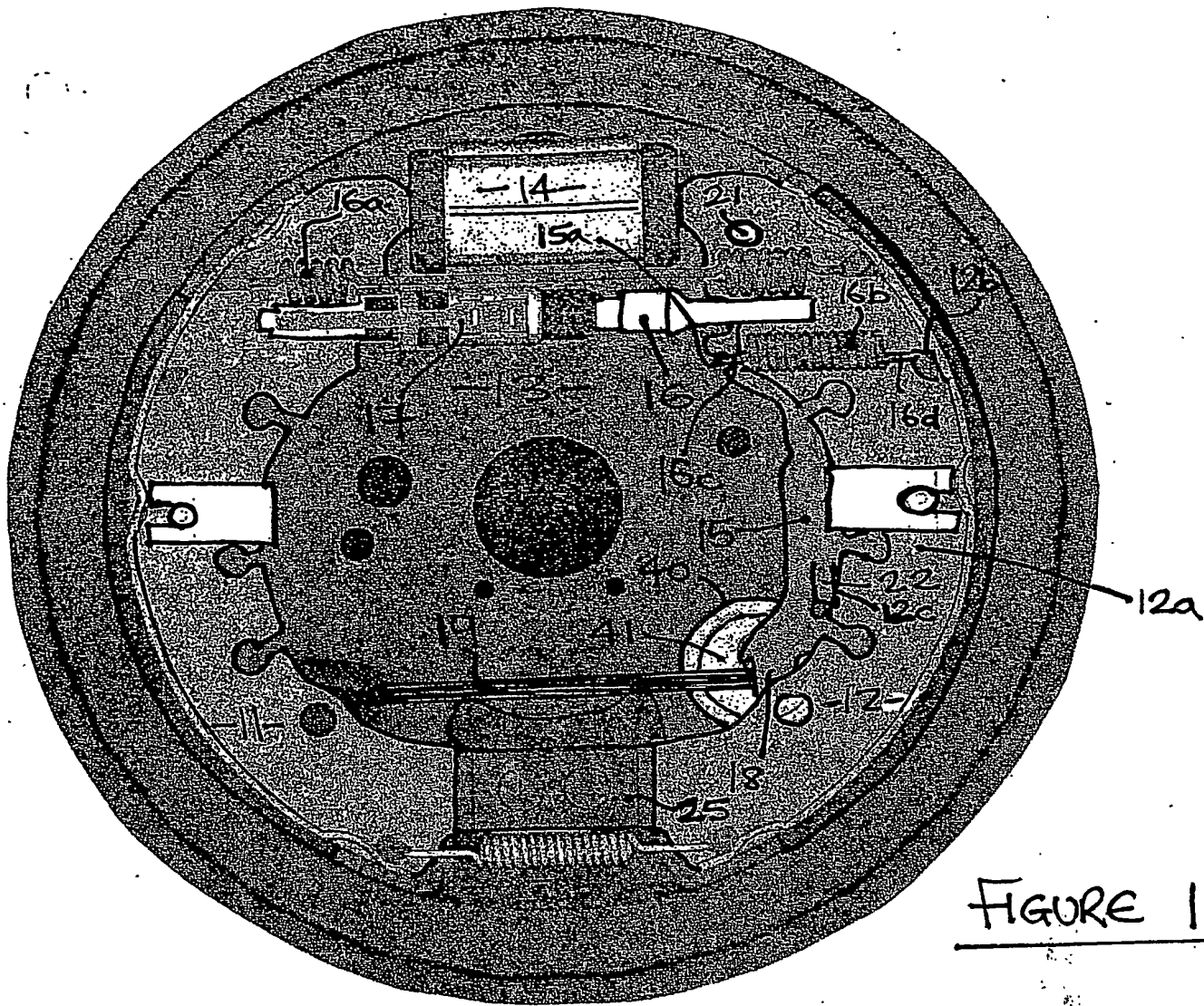


FIGURE 1

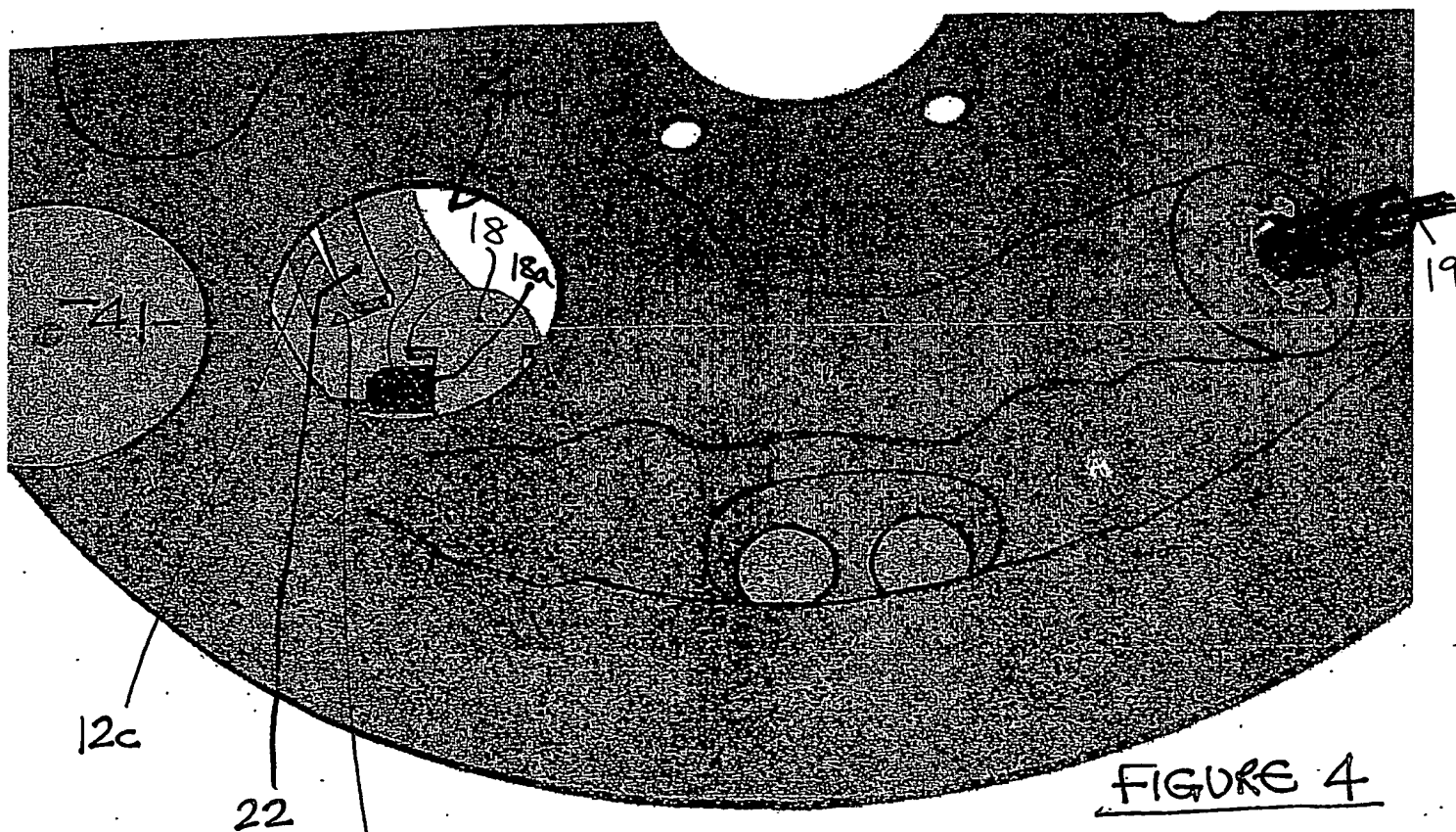


FIGURE 4

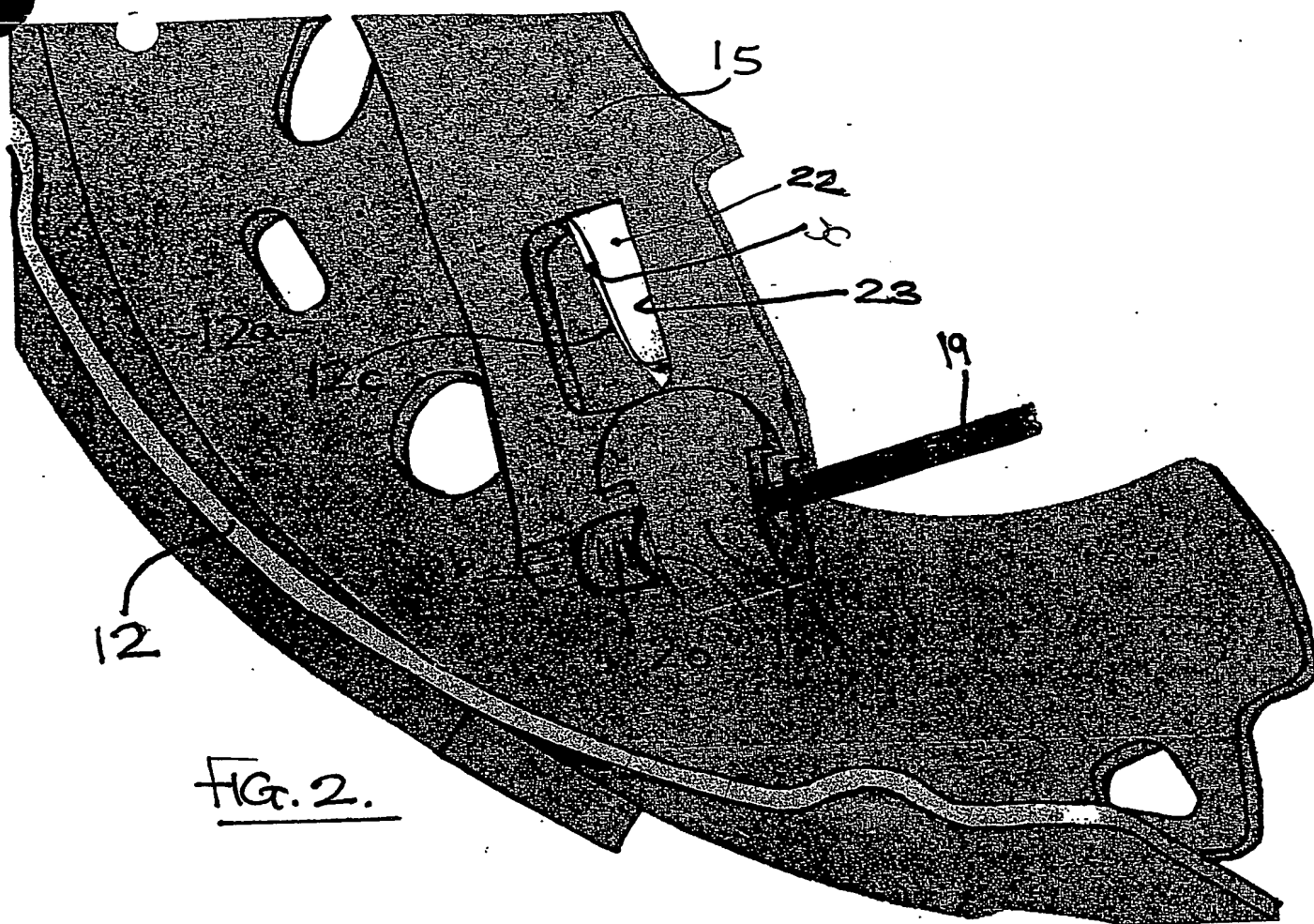


FIG. 2.

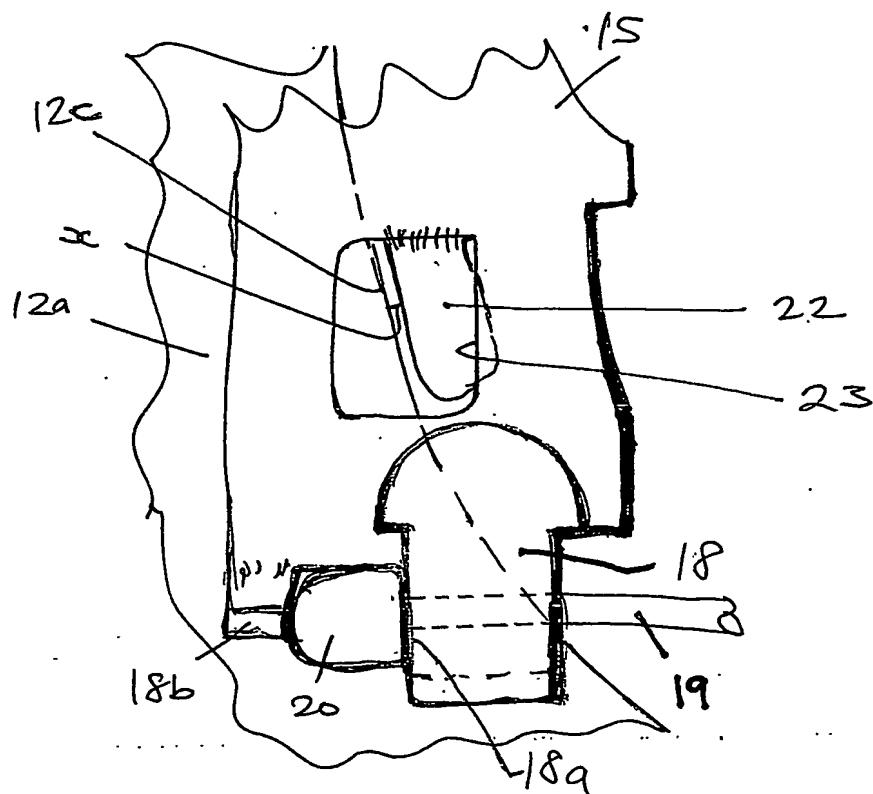


FIG. 3.

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